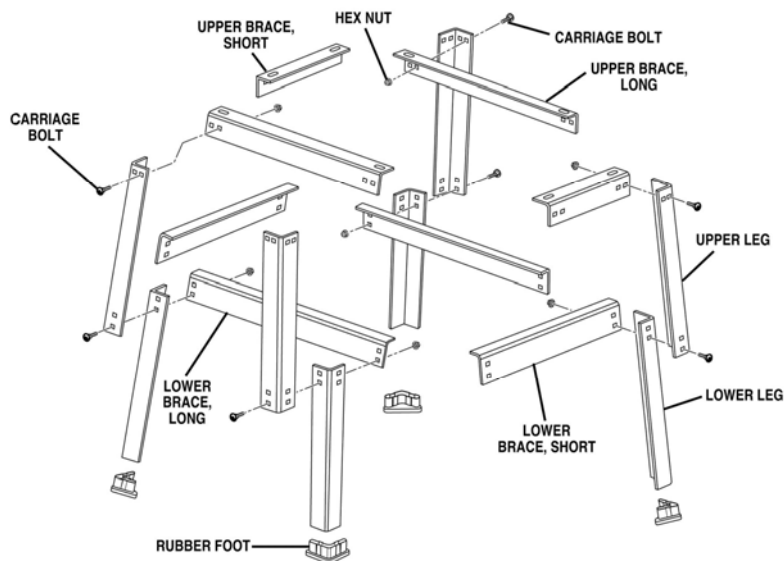




# CUTECH



## 80100-CT UNIVERSAL STAND



DESCRIPTION	QTY
Upper Brace, Long	2
Upper Brace, Short	2
Lower Brace, Long	2
Lower Brace, Short	2
Upper Leg	4
Lower Leg	4
Rubber Foot	4
Carriage Bolt, M8x1.25-16	32
Carriage Nut, M8x1.25	36

### ASSEMBLY

- Place upper brace, long, inside upper leg piece .

**NOTE:** Upper brace has two large, oval holes in each end , these holes should be on top when leg stand is completely assembled.

- Align holes on the upper brace with the holes on the leg piece. Insert two carriage bolts and hand tighten using hex nuts.
- Place lower leg piece inside upper leg brace. Place lower brace, long, on top of both leg pieces.
- Align holes on all three pieces. Insert two carriage bolts and hand tighten using hex nuts.
- Attach a second upper leg piece to the outside of upper brace using two carriage bolts and hex nuts.
- Next , attach lower leg piece to the inside of upper leg piece placing lower brace on top of both leg pieces ( also on the inside of the leg stand ) . Insert two carriage bolts and hand tighten using hex nuts.
- Repeat the above steps once. This completes two of the four sides of the leg stand.
- Place upper brace, short, inside upper leg piece.

**NOTE:** Upper brace, short, has two large, oval holes in each end ; these holes should be on top when leg stand is completely assembled .

- Align holes on upper brace, long, with the holes on the upper leg piece. Insert two carriage bolts and hand tighten using hex nuts.
- Repeat the above step on the opposite side.
- On the inside of the leg stand, place lower brace, short, on top of both the upper and lower leg pieces. Insert two carriage bolts and hand tighten using hex nuts.
- Repeat the above step on the opposite side.
- Place one rubber foot on the bottom of each lower leg piece.
- Using a wrench, securely tighten all hex nuts. This completes the leg stand.

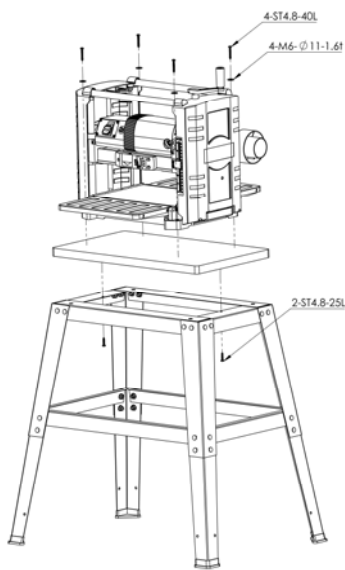
**MOUNTING THE BOARD TO THE STAND  
(FOR 40100-CT/40100H-CT/40300H-CT/40700-CT/40160H-CT)**

**NOTE:** The board (not included) may be required to be attached your machine to the stand. Prepare a piece of 5/8 " to 3/4" thick plywood to the top dimensions of the stand (23 "x 14 ") or a bit larger. Place the wood onto the stand . Fasten the wood in place to the stand with screws or bolts (not included). Use the pre - bored holes in the stand's four corners, or bore new holes through the upper braces for better security. SEE FIG 1 & 2.

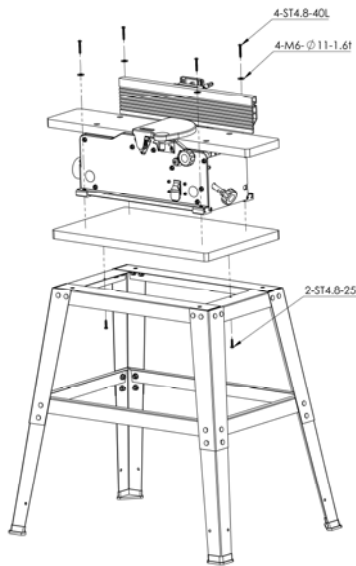
**MOUNTING PLANER TO THE STAND  
(FOR 40200H-CT/40600H-CT)**

**WARNING!** TO AVOID serious injury, death, or damage to the machine. Do not mount any machinery to the stand until the stand is completely assembled, do not run the machine until it's mount on the stand securely.

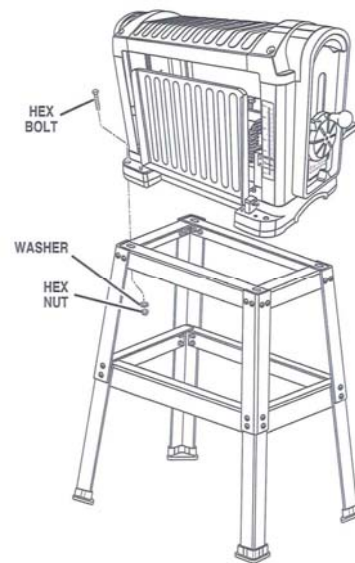
Mounting holes in your machine line up with the four pre-bored holes in the stand's four corners, Just fasten the machine onto the stand with nuts and bolts (not supplied). SEE FIG 3.



**FIG 1**



**FIG2**



**FIG3**

For technical support, email [techservices@cutectool.com](mailto:techservices@cutectool.com) or call at **877-568-8879**